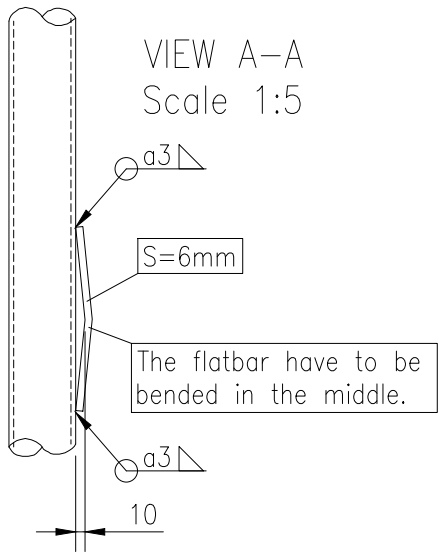
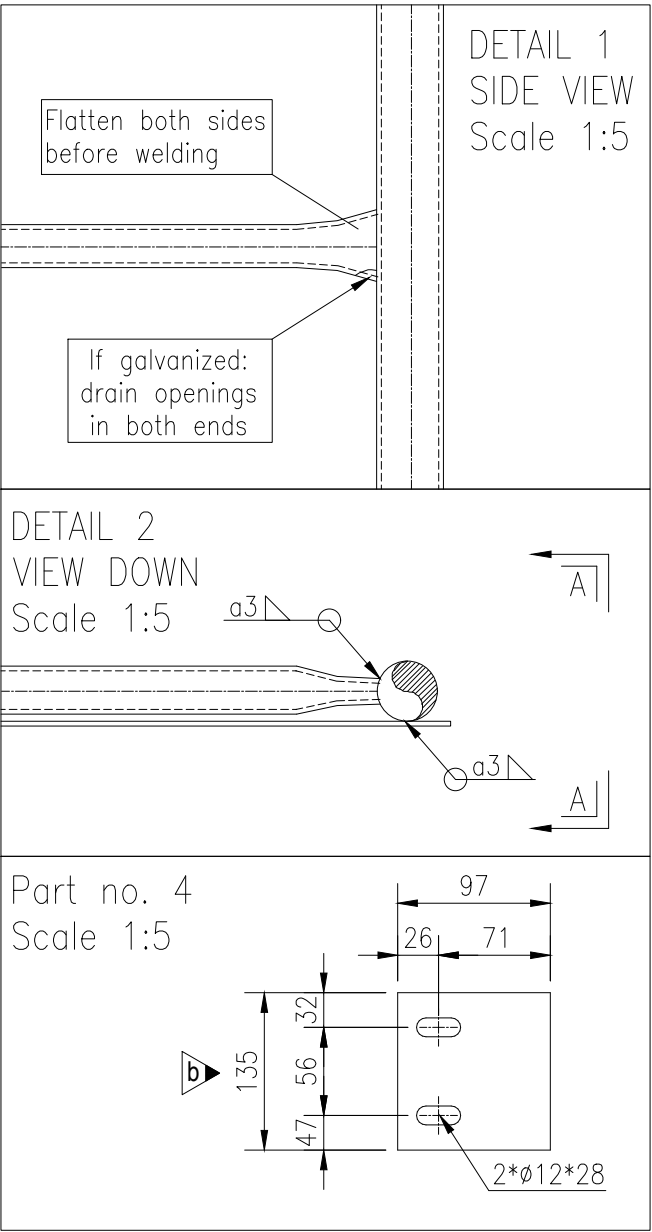
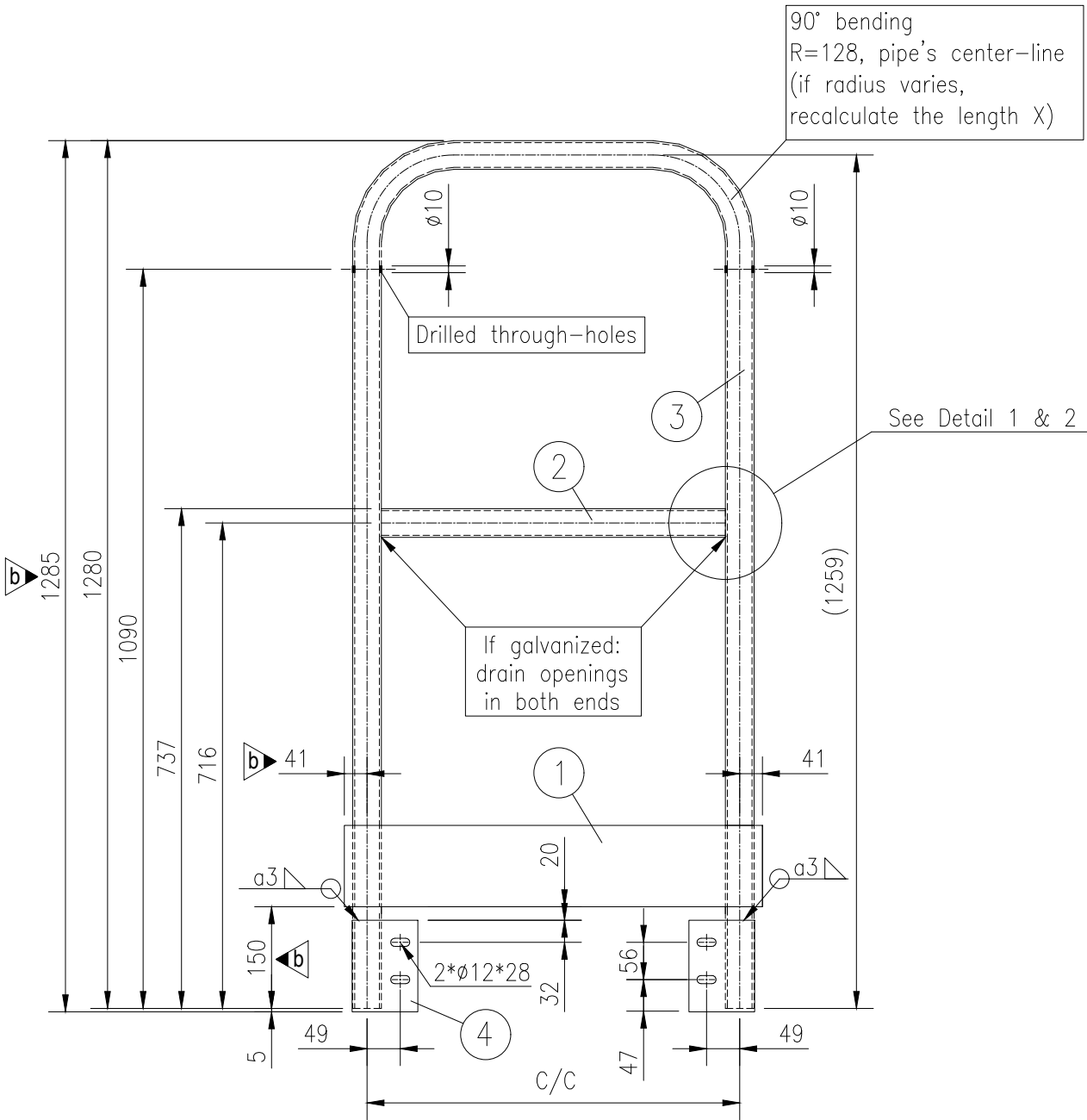




Item	C/C	X	Y	W-tot
1	300	2708	258	13.00
2	350	2758	308	13.60
3	400	2808	358	14.20
4	450	2858	408	14.80
5	500	2908	458	15.30
6	550	2958	508	15.90
7	600	3008	558	16.50
8	650	3058	608	17.10
9	700	3108	658	17.70
10	750	3158	708	18.30
11	800	3208	758	19.90
12	850	3258	808	19.50
13	900	3308	858	20.10
14	950	3358	908	21.70
15	1000	3408	958	21.30
16	1050	3458	1008	21.90
17	1100	3508	1058	22.40
18	1150	3558	1108	23.00
19	1200	3608	1158	23.60
20	1250	3658	1208	24.20
21	1300	3708	1258	24.80
22	1350	3758	1308	25.40
23	1400	3808	1358	26.00
24	1450	3858	1408	26.60
25	1500	3908	1458	27.20



Manufacturing of:
located steel Structures, Stairs, Ladders,
Handrails and Platform railings
All painted parts acc to applicable Wärtsilä painting instruction
All welds for railings and bars $\phi 3$ if not otherwise mentioned.
Tolerances for dimensions EN22768-1(M)
Tolerances for welded construction EN ISO13920(B)

Total weight: see W-tot						
2	4	001460146	Flat Bar 8 * 135	EN 10025	S355J2	—
1	3	001830306	Steel Pipe 42.4 * 3.2 X	EN 10219	S355J2H	—
1	2	001830306	Steel Pipe 42.4 * 3.2 Y	EN 10219	S355J2H	—
1	1	001460146	Flat Bar 6 * 120 the same as C/C + 82	EN 10025	S355J2	—
Qty	Part no.	Material no.	part Name, type and/or measures	Standard or Drawing no.	Material	Weight/PC

 WÄRTSILÄ			© Wärtsilä Finland Oy Energy Solutions		Manufacturing drawing STANDARD PLATFORM RAILING BOLTED HANDRAIL W KICKPL. C/C 300 – 1500			
Product:			©  ACA	ASLY DRG:				Proj. no. STD
MADE	27-Oct-2015	Maged Morsi	Units:					Based on Document:
CHKD	13-Nov-2015	Jussi Kataja	Page No.		Scale: 1: 10 1: 5	Size: A3	Doc. ID: DBAD701043 b Rev.	
APPD	16-Nov-2015	Tânia Costa Hynönen						

REV.	DATE	MADE	APPVD.	MEMO NO.	EXPLANATION
b	18-Nov-2019	rsox02	tcx04		Plate size, Steel pipe grade & height changed.
a	19-Nov-2015	mmox13	tcx04		Connection plate size updated

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