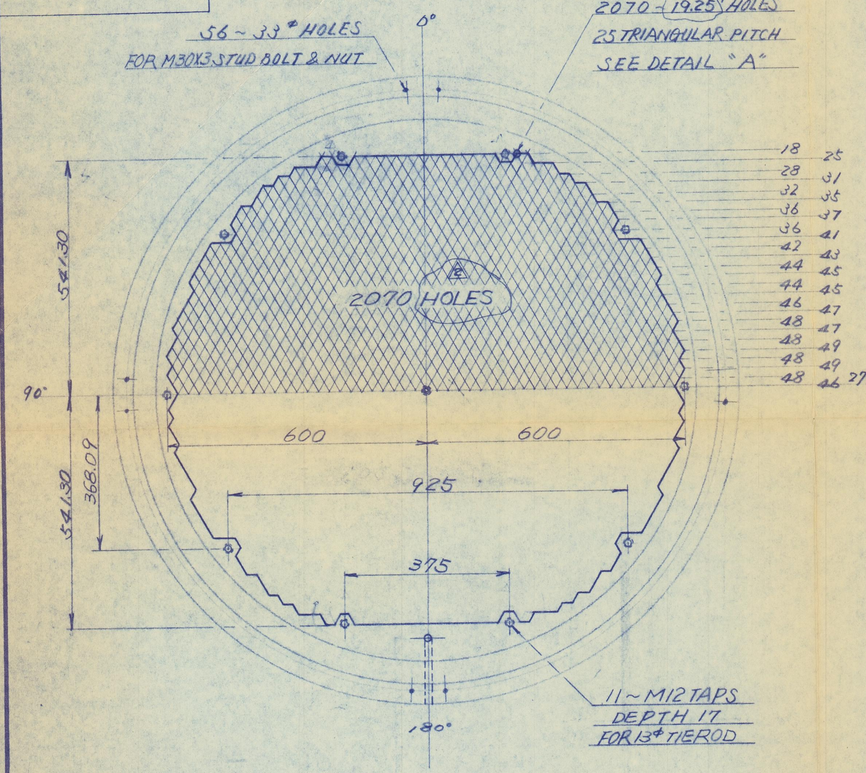
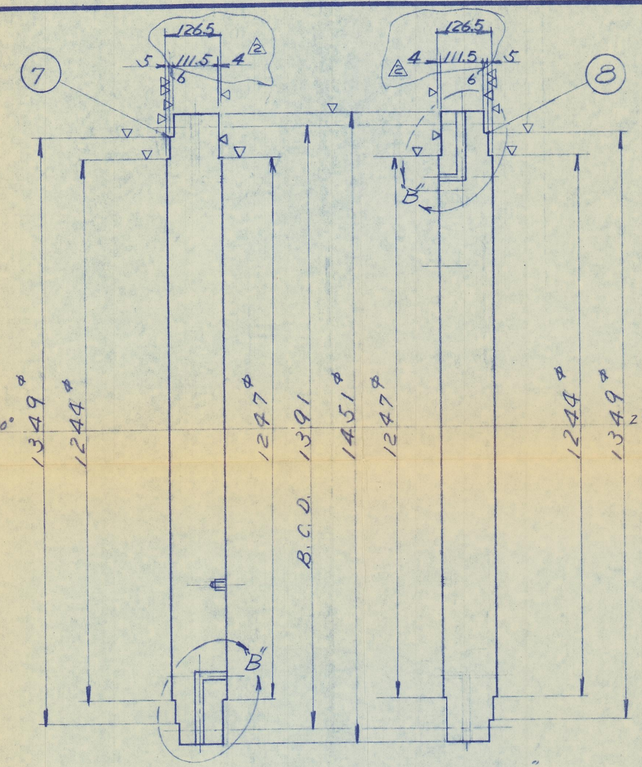
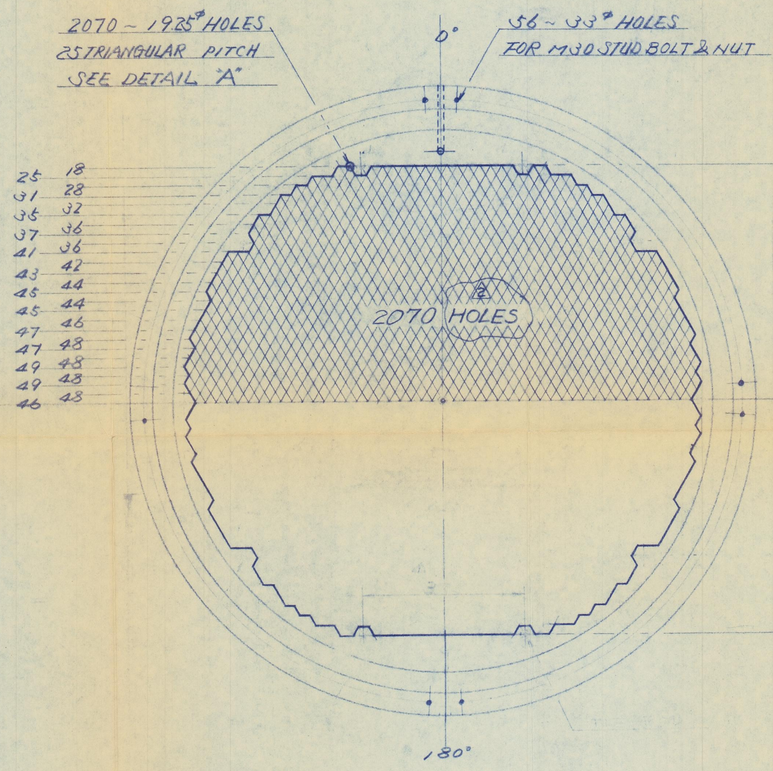
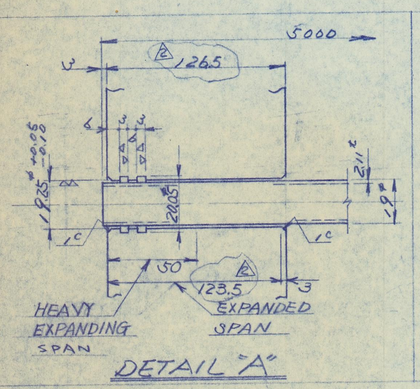
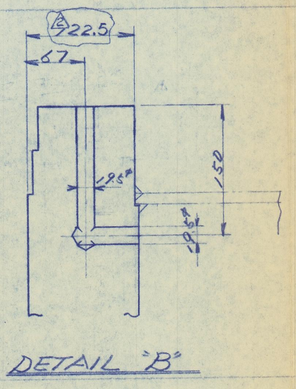
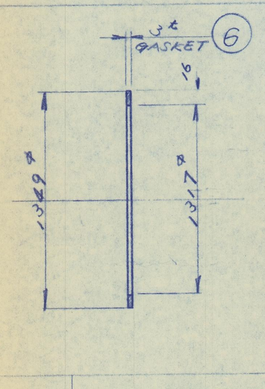


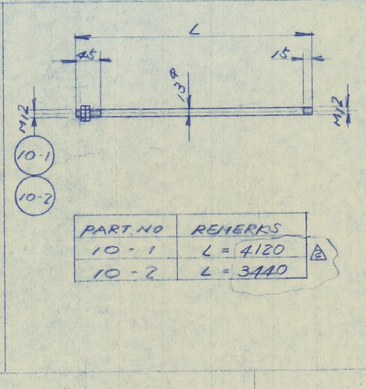




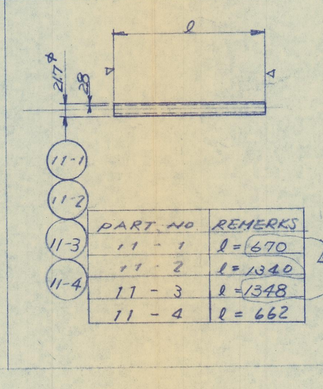




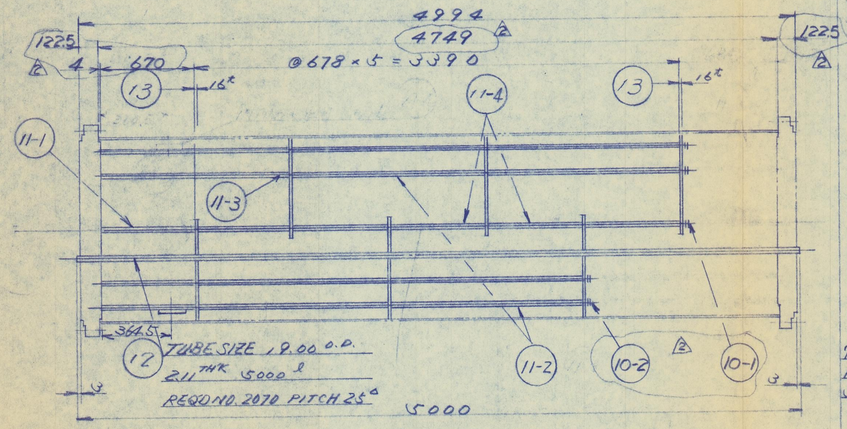


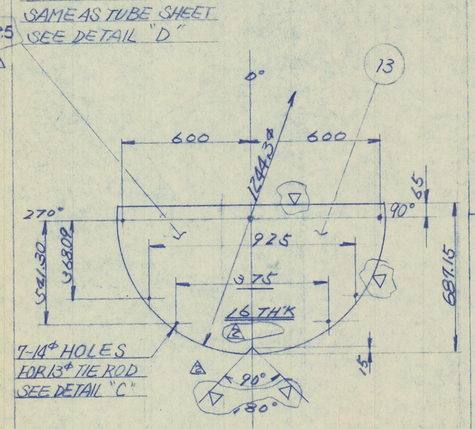


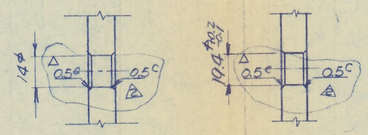
PART NO	REMERKS
10 - 1	L = 4120
10 - 2	L = 3440



PART NO	REMERKS
11 - 1	l = 670
11 - 2	l = 1340
11 - 3	l = 1348
11 - 4	l = 662







NO	DESIGNATION	MATERIAL	QUANTITY	REMERKS
11-4	SPACER	SGP	15	
11-3	SPACER	SGP	4	
13	BAFFLE PLATE	SS41	6	
12	TUBE	STB39-SC	2070	
-2	SPACER	SGP	16	
11-1	SPACER	SGP	7	
-2	TIE ROD & NUT	SS41	4 SETS	
10-1	TIE ROD & NUT	SS41	7 SETS	
8	TUBE SHEET	SF45AK	1	
7	TUBE SHEET	SF45AK 7#1840 -SUS304	1	
6	GASKET		2t6	6 SPARES INC

NO	DATE	REVISIONS	ENG CH'D APP'D
2	6.11'75	GENERAL	Y. Koyama K Ota
1	4.18.75	GENERAL	Sueteyo

POLIMEX-ETHYLENE COMPLEX ETHYLENE UNIT

POLIMEX-CEKOP. LTD. FOR M.Z. R.i.P.

PŁOCK, POLAND

TOYO ENGINEERING CORPORATION
TOKYO JAPAN

TOYO ENGCO' S JOB NO. 7181 CONTRACT NO.

DEMETHANIZER REBOILER

E-EA-317

DETAIL OF TUBE SHEET & BAFFLE

DRAWN	12-17-'74 T Kashimoto	JOB. NO.	7181
DESIGN	12-25-'74 K Sueteyo	REQ. NO.	1
CHECKED	1.16-'75 J Oya		
APPROVED		SCALE	1/10

DWG. NO H H 3 1 7 - 1 2 2

N.A.K. Nippon Asbestos Co., Ltd.
TOKYO, JAPAN